THE SAN-IN

BLENDED JAPANESE WHISKY

Barrel ageing has infused San-in with a faint vanilla aroma and fruity notes of pear on the finish.

The fresh, underground water of Mt. Daisen delivers a smooth, mellow taste in this light and refreshing whisky.

San-In 40%

This blend is comprised of whiskies with a minimum of 3 years old. Aged in ex-Bourbon barrels the San-In has grainy and fruity aromas that show barley, oats, and Anjou pear. The texture is silken, with flavors of yellow fleshed plums and evening primrose blossom that turn into white pepper spice. A hint of vanilla flavors the finish.

San-In Ex-Bourbon Barrel 40%

This blend is aged in both Ex-Bourbon and New American Oak charred barrels with whiskies a minimum of 3 years old. A delightfully fragrant nose led by wildflowers, candied ginger, freshly sliced pear, and toasted nougat. The palate is expressive and pronounced, mounting a wave of dried fruits before finishing gently with a hint of butter pastry. A touch of sea salt minerality shows through in the finish.

INTERNATIONAL SPIRITS CHALLENGE 2020 GOLD

SAN FRANCISCO WORLD SPIRITS COMPETITION GOLD